



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3278-3

Job Sheet 175769



Part No: D3278-3

Job Qty: 20 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP . A 04.04.19 New issue KJ/JLM IPP B 07.09.06 Rev C dwg EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		4/23/18	0.00	0.00	Start Up Waterjet		OK 18/04/18
100	Waterjet	20 pcs		4/23/18	0.01	0.39	Waterjet1		OK 18/04/18
120	QC	20 pcs		4/23/18	0.00	0.00	QC8		OK 18/04/18
130	Small Fab	20 pcs		4/24/18	0.00	0.35	Small Fab-3		OK 18/04/18
140	QC	20 pcs		4/24/18	0.00	0.00	QC5		OK 18/04/18
150	Packaging	20 pcs		4/24/18	0.00	0.00	Packaging3		OK 18/04/18
160	QC21-SA	20 Ea		4/24/18	0.00	0.00	QC21		OK 18/04/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINS0.125	Black Delrin Sheet .125	.6880 sf (.0344 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINS0.125	1	19	0



Container No: S062600



Part: D3278-3

Job No: 175769

Serial No/Batch: S062600

Revision:

Inspector:

Dart Aerospace Ltd.
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CANADA
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Date: 04/18/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	1.980inches $\pm$ 0.030	2.010 1.950		
2	Spacer	1.980inches $\pm$ 0.030	2.010 1.950		
3	Spacer	1.480inches $\pm$ 0.005	1.485 1.475		
4	Spacer	0.250inches $\pm$ 0.010	0.260 0.240		
5	Spacer	1.480inches $\pm$ 0.005	1.485 1.475		
6	Spacer	0.250inches $\pm$ 0.010	0.260 0.240		
7	Spacer	0.098inches + 0.005 - 0.000	0.103 0.098		
8	Spacer	0.130inches $\pm$ 0.030	0.160 0.100		
9	Spacer	0.125inches $\pm$ 0.010	0.135 0.115		

Plex 4/10/18 2:17 PM Dart.Gagnon.Michelle